

spectroscopy techniques.

His design calls for the coating of one side of a palladium plate with a very thin oxide and putting a thick gold film on the other. The oxide inhibits the release of hydrogen or deuterium from the cathode, and the gold acts as an absolute barrier to its diffusion. The gas-loading technique that he used is fairly standard; in this instance the oxide was manganese oxide. At the time when he began his experiments he had available to him a 15-year-old accelerator, which was just about to be decommissioned. Over several months, he was able to use its vacuum chamber for his experiments. The vacuum chamber is the heart of an ion implanter and accelerator. The one he used was about half the size of a hotel dining room. The advantage of utilizing this vacuum chamber was that he was easily able to calibrate neutron emissions. In normal use of the accelerator, deuterated palladium would be bombarded with deuterons and would routinely emit high-energy neutrons.

After placing the palladium (already coated on one side with manganese oxide) into the vacuum chamber, Yamaguchi then heated the chamber to between 300° and 400°C. He annealed the palladium in order to force hydrogen out of the palladium lattice. Then he introduced deuterium into the chamber in a gaseous form and he began to reduce the temperature gradually. As he did so, the deuterium gas penetrated the surface of the palladium (still uncoated by the gold, but having a thin oxide layer of only several angstroms).

After the palladium was loaded to about 60% with deuterons (typically the highest loading possible except by electrolysis), then the other side was plated with gold, and the chamber was evacuated. The period of loading before the gold was plated onto the palladium was about two days. Once the gold was introduced onto the palladium plate, the deuterium could leave only by penetrating the oxide layer, which was very thin, only 200Å. Even though the oxide layer is not impermeable to the deuterons or protons, it slows them up before they are transported out from the plate, creating a pileup near the surface. Yamaguchi calls this an accumulation layer.

The surface of the palladium plate that he used was 9 square inches. When the plate is brought from a chilled state to room temperature, it begins to bend at either end, thus further concentrating the deuterium in the region of its center. The sample bends away from the oxide layer which becomes the outside of the newly curved plate. Yamaguchi likens the process of the emission of deuterons or protons to what happens when a sponge is squeezed.

On July 4, 1989, Dr. Yamaguchi witnessed an extraordinary event. His neutron counter registered the emission of 10^6 neutrons. The gas release was so explosive, he said, that not only was the interlock activated, but the pump was also broken. Yamaguchi estimates that the entire amount of gas that had been in the palladium plate was released within one second. He was wearing nylon gloves at the time, but, when

he released the chamber and reached in to touch the palladium, he burned his hand. A further indication that a fusion event had taken place was the condition of the plate itself. The color disappeared from the gold surface, indicating that alloying must have taken place there. For this to have occurred, the temperature must have reached at least 800°C. Furthermore, the sample was uniformly bent. The oxide surface was expanded, while the gold surface had shrunk. The gold surface is 10 times as thick as the oxide—2,000Å.

A nuclear event

The simultaneity of the four events was also very important in convincing Yamaguchi that he had seen a nuclear event, rather than a chemical one. Fully confident now of the reality of the phenomenon of cold fusion, he proceeded to repeat the experiment 20 times, but he has never seen such a result again. By this time, he had to release the accelerator that he was using and build his own test device, which was completed in April 1990.

He then began a new experimental series, which gave him highly repeatable results. In fact, he got 100% reproducibility of excess heat, explosive gas release, and bending of the plate. However, the amount of heat was three orders of magnitude less than in the July 4 experiment. Most disquieting, the experiment worked equally well when he loaded the palladium with hydrogen as with deuterium. This, of course, again raised the question of whether he could be seeing a genuine nuclear reaction.

The design of the experiment was changed, because he was now injecting electric current onto the surface of the plate, on the oxide side, which he did at the stage after the loading and the gold plating. This works because the deuterium atoms in palladium have an effective charge. In these experiments, there were no observed neutron bursts. He estimates that he got excess heat of about 1 watt per 0.9 cubic centimeters, as compared to the first results where he estimates achieving a power density of around 500 watts. Of course, with this kind of experiment, calorimetry is difficult and can only be a rough approximation. The power release occurred two hours after the injection of current. He reported these results in October 1990 at the first cold fusion conference held at Brigham Young University in Provo, Utah. "It occurs two hours after injecting current," Yamaguchi said. "I reported this at the conference in Provo in October 1990; then I had to conclude that this probably occurred because of some unknown chemical reaction, with fusion occurring at the limit of the effect," such as that which occurred in the July 4, 1989 experiment.

In his new series of experiments, Yamaguchi had introduced an electric current, which created a potential difference between the two sides of the palladium plate, and this electron wind may have had a remarkable effect on the phenomena that he observed. These phenomena were observed only when the gold surface was positively charged. With a rever-

sal of the current direction, there was no expansion on the oxide surface nor excess heat evolution. How to explain these results remains open, but clearly, in the new series of experiments, Yamaguchi had departed still further in his design from the "conventional" electrolysis experiment. Because of the nature of the explosive gas release, which follows upon heat bursts, it would appear that the electric current acts to heat the palladium, creating a temperature gradient perpendicular to the surface, rather than to create electromigration.

In this latter series of experiments, he used a more sensitive neutron detector than he had in the beginning, and he added a sensitive charged-particle detector instead of continuing the neutron detection only. (This is a silicon diode produced by EG&G or Camberra, both American companies, which have a preamplifier, amplifier, and multichannel analyzer in order to detect the energy spectrum.) On one occasion, with a deuterium-loaded plate, he detected charged particles, having a maximum energy of 3 million electron volts (MeV), a result which occurred only in 1 out of 64 experiments. However, this one time, there were three such bursts and these were strongly correlated to excess heat production. Yamaguchi believes that these may have indicated tritium production which was of too small an amount to measure directly.

New results

Yamaguchi's new results came after he purchased a highly sensitive quadripole mass spectrometer which allowed him to measure helium-4 *in situ*. The emission of helium-4 gas was strongly correlated in time with heat emission, and the increase of the loading ratio, and only occurred when a deuterated gas was used. Nonetheless the amount of helium detected was in excess of the measured heat increase, suggesting the presence of radiation. With the new spectrometer, he was also able to detect the production of tritium. The alpha particles (i.e., helium-4 nuclei) that were emitted had an energy of from 4.6 to 6 MeV, and protons were also detected at energies of 3 MeV (proton emissions indicate the presence of tritium), but the amount of these was small compared to the emission of helium-4.

This indicates that in condensed matter—the palladium lattice—fusion occurs by an unusual route, producing low quantities of tritium and helium-3, but also producing helium-4. Such a reaction would have a negligibly small probability in a typical high-energy fusion reaction. The probable absence of high-energy gamma radiation is also anomalous from the point of view of hot fusion, but is explained by Fleischmann and Pons along the lines of the superradiance model of cold fusion of University of Milan physicist Giuliano Preparata, in terms of the existence of coherent phenomena which allow the interaction of the fusing deuterons with the palladium lattice. (Dr. Preparata explained his superradiance theory in the Spring 1992 issue of *21st Century Science*

& *Technology*, "New Insights on Water and Sonoluminescence.")

Other models such as those of Nobel Prize laureate Julian Schwinger and MIT's Peter Hagestein also suggest the importance of coherence phenomenon. Akito Takahashi has a multi-body fusion model which, however, is not supported by the energetics of the Yamaguchi results—although, of course, the experimental conditions in this gas-loading experiment may, in fact, mean that a different nuclear process is occurring than in the typical Fleischmann-Pons experiment.

It remains the case that last winter's electrolysis experiment by Osaka University's Dr. Akito Takahashi, in which he used a palladium-plate configuration, rather than the needle-like cathode favored by Fleischmann and Pons, is still the most dramatic validation of the results found by the two cold fusion pioneers.

Takahashi results replicated

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The Takahashi experimental design was successfully confirmed at Los Alamos National Laboratory by Dr. Edmund Storms, who also got 20% excess heat in an extremely careful closed-cell experiment. Storms also determined certain crucial characteristics in the palladium which influenced the success or failure of experiments, by comparing results using materials from two batches of palladium supplied by Tanaka Metals. One batch of palladium worked, while the other was decisively flawed.

The Third International Conference on Cold Fusion is already forcing a shakeup in those entrenched circles who chose to deny the reality of the phenomenon.